



Dart Aerospace Ltd.
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D4935-1
Job Sheet 184877



Part No: D4935-1

Job Qty: 20 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 10/22/18

Created By: Shannon Hadley

Type: Stock

Description:

Note: DWG REV B IPP REV:A 13.10.02 NEW ISSE DD VERF:JLM IPP REV:B 14.06.18 AS PER DWG REV:B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	20 pcs	10/22/18	10/22/18	0.00	0.73	Waterjet 1		OK 18/10/20
110	QC	20 pcs	10/22/18	10/22/18	0.00	0.00	QC2 Waterjet-1		OK 18/10/20
120	QC	20 pcs	10/22/18	10/22/18	0.00	0.00	QC8-5		OCT 22 2018 68
130	Brake NC	20 pcs	10/22/18	10/22/18	0.01	0.29	Brake NC 2		SB DAS 9-89
140	QC	20 pcs	10/22/18	10/22/18	0.00	0.00	QC5		38
150	HandFinish	20 pcs	10/22/18	10/22/18	0.00	0.22	HandFinish1		DR 18/11/01
160	QC	20 pcs	10/22/18	10/22/18	0.00	0.00	QC7-4		BR 18-11-01
170	Powdercoat	20 pcs	10/22/18	10/22/18	0.00	0.23	Powdercoat11		BR 18-11-02
180	QC	20 pcs	10/22/18	10/22/18	0.00	0.00	QC3		38
190	Packaging	20 pcs	10/22/18	10/22/18	0.00	0.00	Packaging3-2		5/28 6 NOV 7 2018
200	QC21-SA	20 Ea	10/22/18	10/22/18	0.00	0.00	QC21		9.1 21 NOV 07 2018

Part Op 100 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr as required

Descriptions: 170 - START TIME: 10:00 OVEN TEMPERATURE: 320° FINISH TIME: 10:30

1138839

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.2260 sf (.0113 ea)	100-Waterjet	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.063	0	160	0

Part Specifications

Specifications could not be found.

Plex 10/17/18 12:49 PM Dart.Hadley.Shannon

OLD
183998

DART
AEROSPACE

Container No: S119979



Part: D4935-1

Job No: 184877

Serial No/Batch: S119979

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 10/21/18

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